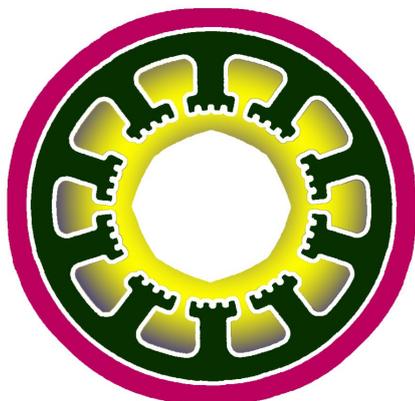


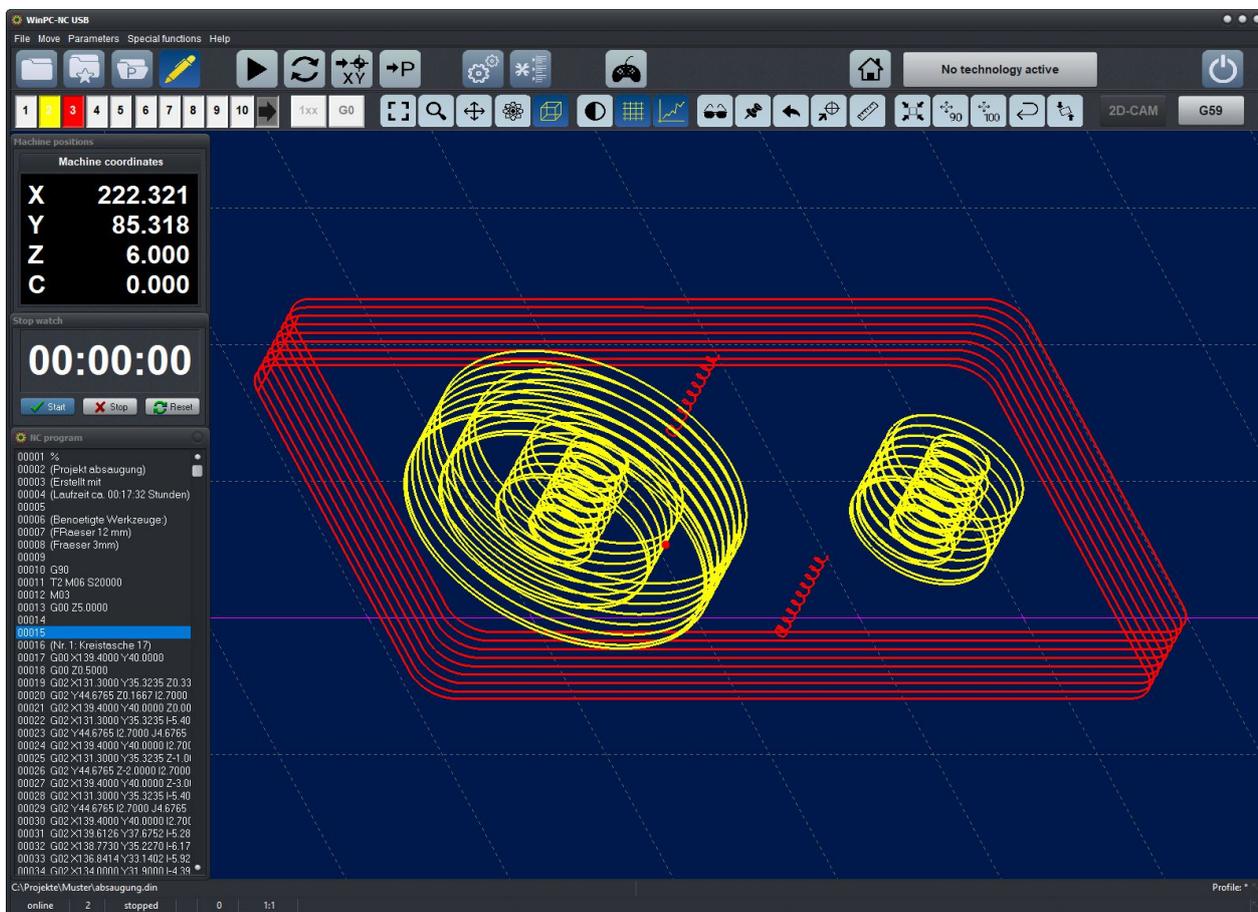
Milling, plotting, engraving, drilling, grinding, flame cutting, dispensing, bonding, 3D-printing, laser machining and much more besides with...



WinPC-NC

...the software that turns your standard PC into a universal stepper motor NC unit.

WinPC-NC is a software program conceived for the current Windows versions and which turns any standard personal computer into a universal NC control system for up to four axes. Since 2000 **WinPC-NC** is globally used more than thirty thousand times. The technology is constantly refined, upgraded and improved. We always appreciate receiving any kind of proposals and requests of the users or clients concerning improvement activities. As a multilingual operating system with 20 different language versions **WinPC-NC** is used worldwide. Additional languages will be available soon.



Different versions of WinPC-NC

Our lowcost program provides a LPT printer port compatible output with USB control device and additional hardware and expert solutions with various intelligent axis controllers for a professional and specic use in the industrial sector.

By quoting individual and different prices we are able to offer various versions according to the specific requirements of our customers. The distinct versions are applicable not only for hobby users or manufacturing modelling parts, but also for industrial customers with higher demands and for very special applications.

With delivery our soft- and hardware components are already pre-configured and setup can easily and systematically be carried out.

Some of the **WinPC-NC** versions are subject to direct sales to mechanical engineers or sales persons and are available only in combination with the machine itself. Currently the following versions of WinPC-NC are available:

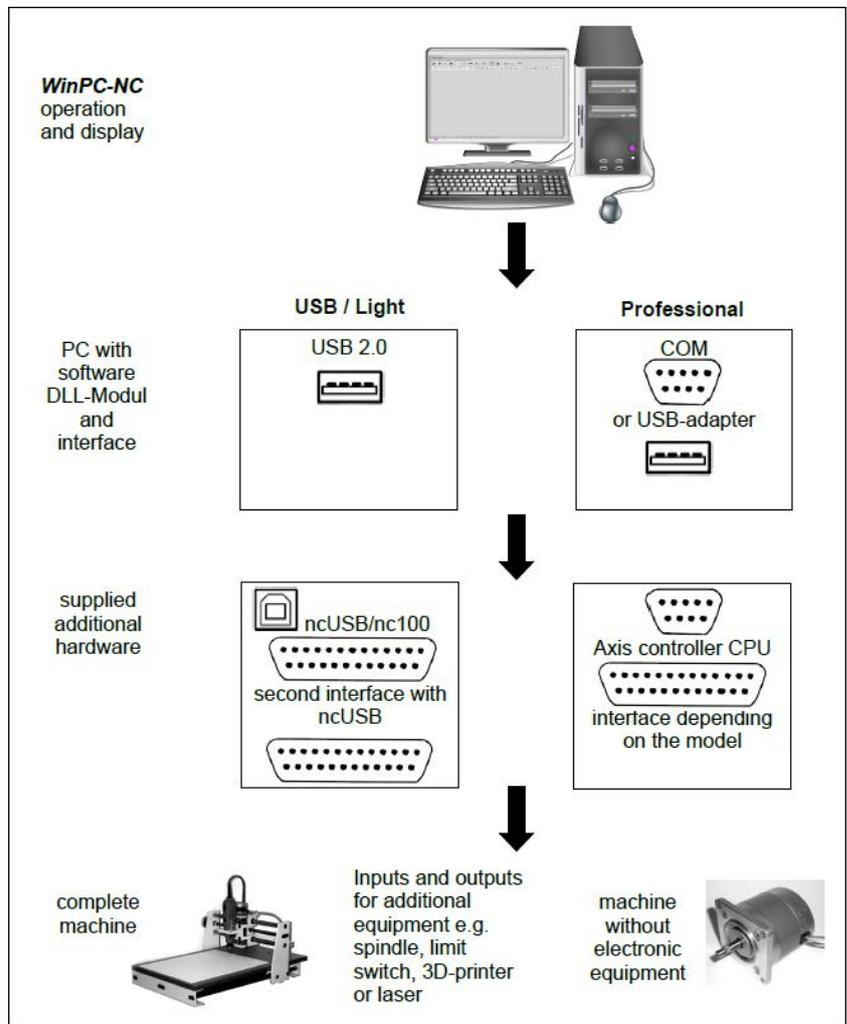
WinPC-NC Starter
WinPC-NC Light
WinPC-NC USB
WinPC-NC Professional

The basic principle of WinPC-NC

Each version of **WinPC-NC** uses the same operation mode. Control of drivers is made by identical terminals or pin layout. Upgrades and changing from one version to another can easily be effected without any trouble.

If you intend to construct a machine by yourself, we also provide stepper motor cards and drivers as well as a complete control device for various power classes. The same applies to modifications of installation kits.

For further information please contact us at Info@lewetz.de.



Benefits by using WinPC-NC

Various versions

Differences concerning the individual versions depend on the specific features, number of possible axes, input and output factors as well as on delivered hardware. A brief description concerning the various versions is given later on.

Machine control and additional components

Each version of **WinPC-NC** displays clock and directions signals. Additional input and output signals are also available, which are always issued by 25-pin LPT compatible connector upon the additional hardware or the PC. The signal level is conform to the standard 5V-TTL.

The interface structure is the same with all versions. Thus it is easy to change soft- and hardware as required.

Import of many NC file formats

Each version of **WinPC-NC** is able to import, display and retract drawing information in HPGL, DXF 2D (R12, R14), drilling data and EPS/AI (V3, V8).

WinPC-NC USB and **Professional** are able to understand some 3D formats up to 4 axes as DIN/ISO, G-Codes, Multicam and ISEL-NCP.

Intelligent lookahead system

WinPC-NC is designed as a real contouring system which always determines and sets the optimum speed by efficient and powerful lookahead functions.

During an automatic job the machine runs uniformly by using the best possible speed. There is no break and travelling is optimally in conformity with the following contour.

Graphical interface

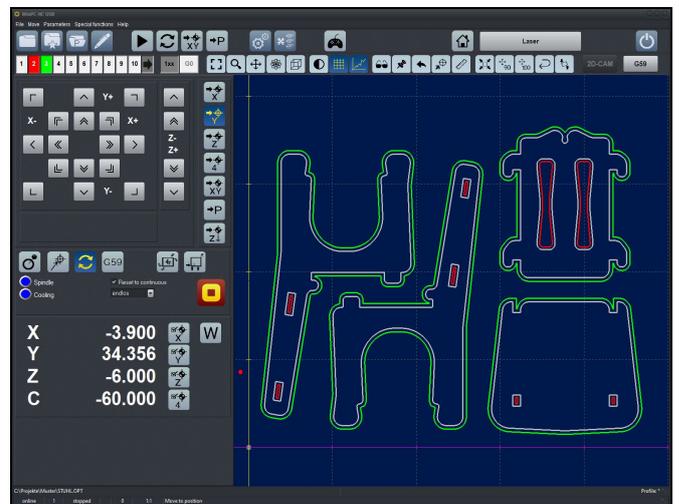
An integrated graphical interface which is suitable for 3D provides the ideal basis for machining 2,5 and 3D tasks. For a better and clear presentation the current machine position is directly displayed in real time during the complete job execution.



Via data some functions can be activated, e.g. hide or display individual tools or levels, positioning the tool as required and of course the tool can be zoomed and rotate in 3D for checking purposes.

2D CAM functions

Each version of **WinPC-NC** is equipped with 2D CAM function. Thus it is easy to execute tool diameter compensation, tool assignment and optimization of unproductive movements directly in the program.



Userfriendly machine operation

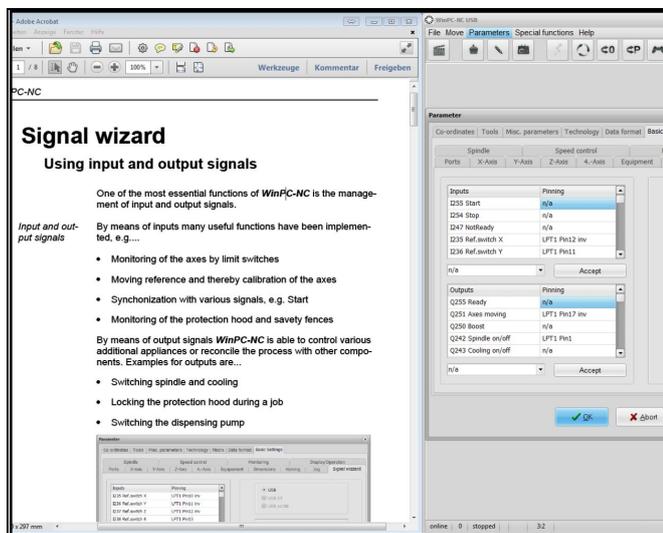
The various functions **in WinPC-NC** provide full control of the connected machine. JOG move is made in exact steps by keyboard, mousebuttons, joystick, 3D-mouse or hand-wheel.

By using various test functions, parameters can be optimized, axis settings can be tuned or inputs and outputs can be checked.



Intuitive help

WinPC-NC provides intuitive and customized help functions for a maximum of operational comfort. Depending on the activated pages or windows, the correct help function is always



displayed for receiving a speedy and suitable solution.

The help function is upgraded with each new version and it is kept up to date on the latest technology. Furthermore you always receive our actual manual as pdf file which can easily be called up and displayed in the program.

Adjustable layout

As from the version **WinPC-NC 4** it is as easy as possible for the user to create or select the required design or color by special conceived templates.

In the current version we focused on simplifying the parameter structure and grouped functions and components. This guarantees a better overview and facilitates the setup procedure.

Storable and loadable profiles are very useful for a quick changeover from one application to another one. The same applies to the machining of various materials with individual tools.

Comfortable macro programming

At different program and job situations free definable macros can handle very special tasks independant from standard job executions.

Possible and realized technologies

- 2D and 3D milling with 3 or 4 axes
- Circular engraving of cylindrical objects
- Tangential cut by circular blades or oscillating knives
- Dispensing with special functions
- Digitizing of uneven surfaces
- Foil cutting with swivel knife
- Laser cutting and engraving
- Milling and drilling prototype circuit boards
- 3D printing with suitable print head
- Cam position for measuring setup
- Oxy and plasma cutting
- drilling and soldering robots
- laser welding
- and much more besides...

WinPC-NC Starter and USB full-version for Stepcraft machines

Unlike other versions, this software can only be acquired in combination with a machine provided by the company **Stepcraft** and is an addition for free, conceived for first steps and testing the machine setup. By two different tools it is possible to engrave tags, milling, PCB drilling and milling dimensional objects. The size of the objects is unlimited.

Upgrading **WinPC-NC Starter** to **WinPC-NC USB** full version means obtaining a CNC software of top quality. The only difference to a standard software is the used USB hardware.

WinPC-NC USB and USB Light

Both versions are delivered with an additional hardware and a corresponding USB cable for PC connection. Our USB version is completely compatible to 3D and can control up to 4 axes. It is delivered together with our ncUSB module and has two LPT compatible outputs for connecting clock/direction and additional signals.

By using a supplementary hardware these versions are very stable and mostly independent of background processes in Windows, even with a reachable step rate up to 80kHz.

WinPC-NC Light is delivered together with our nc100 connector and is equipped with a LPT compatible interface. As a version which is less complex than the USB version, it can control up to 3 axes and is only compatible to 2D and 2.5D tasks. Nevertheless, an additional CAM software can be used for more comfort and thus ensures an unlimited operation.

WinPC-NC Light can easily be upgraded to **WinPC-NC USB** full version, with or without replacing any kind of hardware.



ncUSB
module



nc100
Connector

WinPC-NC Professional

WinPC-NC Professional and **CNCCONS** controller is our solution on the subject axis controller. It meets the highest demands of all customers, both in the industrial sector or simply for ambitious projects.

By outsourcing all computationally intensive operations to the efficient CPU of the axis controller with realtime CNC operation system, the machine runs without any trouble, stable and constant and completely independent of background processes in Windows. Thus it is possible to execute additional tasks and to prepare the next drawing in CAD/CAM during the job process.



Function matrix

The following table shows a detailed function comparison of the individual variants.

	Starter	Light	USB	Profi
Input/output signals and machine controlling				
Controlling the CNC machine	USB 2.0 machine	USB 2.0 connector	USB 2.0 small Box	Controller RS232/USB
Input signals for limit and homing switches	5	5	10	up to 256
Additional outputs for drill spindle, cooling, dispensing a.m.	2	4	8	up to 256
Motor currency by running signal, boost signal	-	√ / -	√ / -	√ / √
Inputs/outputs individual definable and assignable	-	√	√	√
Industrial conform 24V signals, optional	-	-	-	√
Optional converters and adapters for clock/direction signals	-	-	-	√
Analog output 0-10V for spindle speed	PWM	-	8Bit - PWM	0-10V PWM
Ready signal for safety control, toggle, chargepump 12.5kHz	√	√	√	√ (5kHz)
Realtime ability with Windows	best	best	best	best
Dependant from background processes in Windows	no	no	no	no
Maximum step rate (kHz)	Mach.dep.	20	80	40
Controlled axes	3 (XYZ)	3 (XYZ)	4 (XYZ E TABC)	4 (XYZ E TABCUVW)
Hardware and operating system requirements				
Runs with Windows versions	XP – Win10	XP - Win10	XP - Win10	W95-Win10
Intel/AMD processors and min. clock frequency	>2GHz	>2GHz	>2GHz	>2GHz
Peripheral ports (onboard or ISA/PCI board)	USB 2.0	USB 2.0	USB 2.0	RS232/USB
Parameter settings, adjustments to machine				
Individual axes resolutions, steps and distance/revolution	-	√	√	√
Speeds, acceleration and deceleration ramps for each axis	√ / -	√ / √	√ / √	√ / √
Testing functions for mechanics and switches, motor tuning	- / - / √	√ / √ / √	√ / √ / √	√ / √ / √
Backlash compensation	√	√	√	√
Synchronisation to different input signals	-	-	√	√
Several predefined ramp profiles	-	-	√	√
Data formats and import filters				
HPGL, PLT	√	√	√	√
DXF (only 2D)	√	√	√	√
postscript, vector informations, EPS/AI	√	√	√	√
Common drilling formats, Excellon, Sieb&Meyer	√	√	√	√
G codes with subroutines and abs./rel. movements	-	-	√	√
Multicam 2D and 3D, extended HPGL	-	-	√	√
ISEL NCP	-	-	√	√
Program functions				
CAM functions for all 2D file formats (tool diameter compensation)	√	√	√	√
Intelligent lookahead for smooth movements w/o interruption	√	√	√	√
Automatic reload for NC file at modifications	√	√	√	√
Contour smoothing function for perfect edges	√	√	√	√
Tool lift for Z axis, safety clearance for rapid movements	√	√	√	√
Multi lingual, selectable after installation, 20 most important	√	√	√	√
Graphical display, zooming, turning and mirroring of data	√	√	√	√
Works with NC files in unlimited size	√	√	√	√
Machine positioning simply to a mouse click	√	√	√	√
Manual movements step by step or per defined distance	√	√	√	√
File origin and parking positions definable by teachin	√	√	√	√

	Starter	Light	USB	Profi
Max. tools and different tool parameters	2 / √	10 / √	30 / √	30 / √
Automatic identification of NC data	√	√	√	√
Electronical hand wheel support, our HR-10 type	√	√	√	√
Integrated editor for creating and modifying NC files	-	√	√	√
Tool change switchable or simulation	-	√	√	√
Definable dwell times at tool movements	-	√	√	√
Comfortable wizzard for assigning signals to in/out lines	-	√	√	√
Special display of drilling jobs	-	√	√	√
Orientation of moving buttons adjustable to machine	-	√	√	√
Independent scaling factors for each axis	-	√	√	√
Speeds and positions in millimeters or inches	-	√	√	√
NC program display at jobs with marked current line	-	√	√	√
Tool colors and names free definable	-	√	√	√
Tool repetitions and Z axis feed	-	-	√	√
Surface block and sensor for automatic zero point definition	-	-	√	√
Free programmable 4th axis as U ABC T	-	-	√	√
Tool length measurement and compensation of differences	-	-	√	√
Tangential axis for foil and paper cutting	-	-	√	√
Mass production with definable rows and columes repetitions	-	-	√	√
Resume interrupted job exactly to the step	-	-	√	√
Cylindric engraving with diameter definition and 4th axis	-	-	√	√
Feedrate and spindle override, 5% to 200%	-	-	√	√
Software limit switches and machine dimension monitoring	-	-	√	√
Comfortable and flexible macro programming	-	-	√	√
Free definable homing positions at switches	-	-	√	√
Comfortable teachin function	-	-	√	√
Start of job from line no. or percent or prev.cancel position	-	-	√	√
Automatic tool change support and molette output signal	-	-	√	√
Digitizing and reproduction of 3D parts	-	-	-	√
Macro for automatic finding Z zero level by surface probe	-	-	-	√
Z height correction on the fly by inputs or keys, best for plasma or oxycutting applications, surface finding probe	-	-	-	√
Dual X axis and special adjusting function at homing	-	-	-	√
Special technological functions for dispensing applications	-	-	-	√
Automatic tool change, magazine monitoring sensor signals	-	-	-	√
Free definable messages with picture display for input lines	-	-	-	√
Support of dual and multiple heads	-	-	-	√
Different counters and timers, machine/spindle running time	-	-	-	√
Includes	CD/online	CD, cable, nc100	CD, cable, ncUSB	CD, cable, controller
Manual, PDF and optional as printed book	√ / -	√ / -	√ / √	√ / √

Should you have any further questions, would like to implement a special application with us or need more detailed information on the range of functions, please do not hesitate to contact us by email to Info@Lewetz.de or visit our website at www.Lewetz.de.

We are looking forward to your request.